

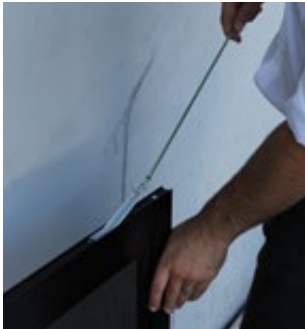
FIXED SECURITY DOOR – Lock Flipping Guide



Step 1:
Remove centre lock by undoing the top and bottom screws and pulling the lock body out of the frame.



Step 2:
Remove top and bottom locks by undoing the screws, pulling the lock out of the frame and un-hooking the metal rods from the back of the lock



Step 3:
Pull rod assembly through the bottom lock hole in one piece. **DO NOT DISASSEMBLE THE ROD ASSEMBLY.**



Step 4:
Flip the door so that the rivets are on the inside and the hinges and locks are on the correct sides.



Step 5:
Find the top of the rod assembly (marked by the word top on the plastic component) and part-way insert the rod assembly top first through the bottom lock hole.



Step 6:
Attach the bottom rod to the bottom lock. To allow you to attach the rod to the back of the top lock, you will need to allow the bottom lock to sit outside its housing on top of the frame, close to the center of the door.



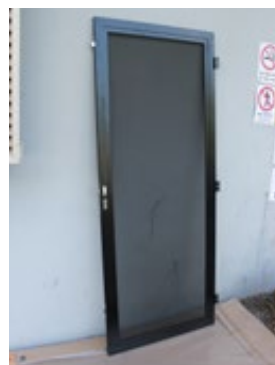
Step 7:
Use pliers to pull the top rod out through the top hole and attach the top lock.



Step 8:
Hold the locks in place and move the center plastic part up and down to test the locks are moving simultaneously. If correct screw locks into place.



Step 9:
Move top and bottom locks into the locked position and insert the center lock the correct way around. Ensure the small grey leg on the rod assembly is inserted into the round hole on the back of the lock body. Screw the lock body to the frame.



Step 10:
Your door has now been flipped! Hang the door and fit the handles and cylinder as per the instructions included.

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